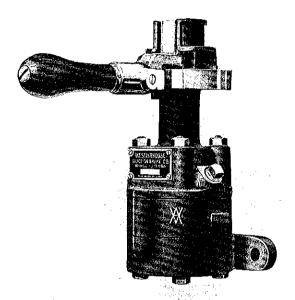
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Westinghouse Traction Brake Company

Pittsburgh, Pa., U.S.A.



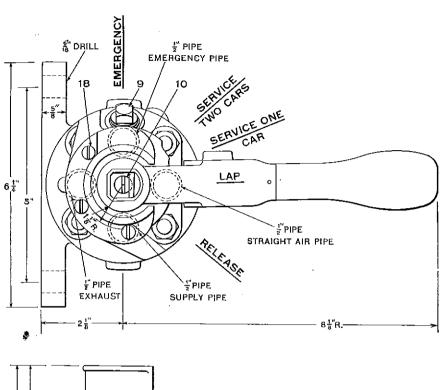
M=20=A and M=20 Brake Valves

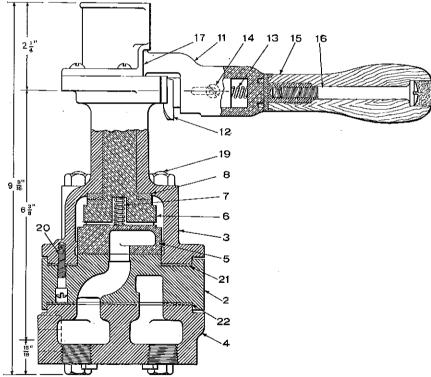
Part Catalog No. T 3507=5

May, 1925

(Superseding Issue of T 3508-3 Sup. 1, August, 1916)

M-20-A BRAKE VALVE





Net Weight, 17 lbs.

M-20-A BRAKE VALVE

The M-20-A Brake Valve has superseded the M-13-A and M-20 Brake Valves and is regularly supplied, unless otherwise specified, with SME Motor Car Brake Equipments which include the Type A Emergency Valve.

Piece No. 59508. M-20-A Brake Valve with Pipe Bracket and with Brass Handle having Wood Grip, complete

Piece No. 54709. M-20-A Brake Valve with Pipe Bracket, complete, less Handle

```
Pc. No. Ref. No.
                                                                                                                                                                                                                                                 Pc. No. Ref. No.
                                                  Valve Seat
Body (includes 9)
Pipc Bracket
Rotary Valve
Rotary Valve
Rotary Valve Key (includes 10)
Rotary Valve Spring
Key Washer
Oil Plug
Oil Screw
Brass Handle, complete with Wood Grip
(includes 12, 13, 14, 15 and 16)
M-20-A Brake Valve with Malleable Iro
                                                                                                                                                                                                                                                                                                  Latch
Latch Sping
Latch Screw
Grip
Grip Screw
Handle Guard
Round Head Screw
Bolt and Nut
Fillister Head Scre
Upper Gasket
Lower Gasket
   \frac{54618}{24274}
                                                                                                                                                                                                                                                   17897
*1367
                                                                                                                                                                                                                                                  *1367
17900
71031
71034
24125
17134
    12373
 54617
24275
*13109
                                                                                                                                                                                                                                                    14449
                                                                                                                                                                                                                                                                               20
21
22
    22262
                                                                                                                                                                                                                                                   12396
```

NOTE A-If M-20-A Brake Valve with Malleable Iron Handle having Wood Grip and with Latch Pin is desired orders should so state and specify as follows:

Piece No. 54710. M-20-A Brake Valve, with Pipe Bracket and with Malleable Iron Handle having Wood Grip and Latch Pin, complete

```
Pc. No. Ref. No.
               Malleable Iron Handle, complete, with Wood Grip (includes 12, 13, 15 and 16)
               Latch
Handle Grip
Handle Grip Screw
 17899
```

NOTE B-If M-20 Brake Valve with Brass Handle having Wood Grip, or if repair parts therefor are desired, substitute the following for corresponding items in above list:

Piece No. 24272. M-20 Brake Valve with Pipe Bracket and with Brass Handle having Wood Grip, complete

Piece No. 24273. M-20 Brake Valve with Pipe Bracket, complete, less Handle

Pc. No. Ref. No. Valve Seat Rotary Valve

NOTE C-If M-20 Brake Valve having Sand Port and with Brass Handle having Wood Grip, or if repair parts therefor are desired, substitute the following for corresponding items in above list:

Piece No. 50080. M-20 Brake Valve having Sand Port with Pipe Bracket and with Brass Handle having Wood Grip, complete

Piece No. 42218. M-20 Brake Valve having Sand Port and with Pipe Bracket, complete, less Handle

Pc. No. Ref. No. Valve Seat Pipe Bracket Rotary Valve Lower Gasket 34319 34318 15476 2 4 5 22 34320

NOTE D-If M-20 Brake Valve with Malleable Iron Handle having Wood Grip and with Latch Pin, or if repair parts therefor are desired, substitute the following for corresponding items in above list:

Piece No. 47943. M-20 Brake Valve with Pipe Bracket and with Malleable Iron Handle having Wood Grip and with Latch Pin, complete

Pc. No. Ref. No. 15475 15476 54708 54707 Valve Seat Rotary Valve Malleable Fron Handle, complete, with Wood Grip (includes 12, 13, 15 and 16) Latch Handle Grip Handle Grip Screw NOTE E-If repair Bush for either Brass or Malleable Iron Handle is desired, specify as follows:

Piece No. 44906. Repair Bush for Handle Piece No. 57358. Pin for Repair Bush

*NOTE F—The following table is shown to enable railway storekeepers and air brake men to identify the various springs used in the M-20 and M-20-A Brake Valve cataloged herein. This table does not represent a specification for the springs in question and should not be used as such. As a further assistance to storekeepers, the springs are packed in small lots with a tag attached to each lot bearing the proper piece number.

SPRING IDENTIFICATION

Pc. No.	Out. Dia.	Dia, Wire Free Ho	ight No. Coils	Material	Name of Spring	Where Used
1367 13109	1 11/1/ 11/1/ 12/1/	$.057''$, $1\frac{3}{4}$. $.057''$, $1\frac{3}{16}$	10	Steel Steel	,	M-20 and M-20-A Brake Valves M-20 and M-20-A Brake Valves

Prices will be quoted upon application.

Orders must give PIECE NUMBER and NAME of part wanted.

Westinghouse Traction Brake Company

Pittsburgh, Pa., U. S. A.

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Columbus Yuster Building
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Houston, Tex Bankers Mortgage Building
Los Angeles Pacific Electric Building
Mexico City, Mexico 4a Puente de Alvarado, No. 100
New York 150 Broadway
St. Louis Broadway and Tyler Street
St. Paul Endicott Building
SALT LAKE CITY McIntyre Building
San Francisco Matson Building
SEATTLE Securities Building
Tokyo, Japan 864 Marunouchi Building, Kojimachi-ku
Topeka Columbian Building
Washington, D. C Munsey Building

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THE WESTINGHOUSE BRAKE & SAXBY SIGNAL COMPANY, LTD., London, England.

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Westinghouse Brake Company of Australasia, Ltd., Concord West, New South Wales, Australia.

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